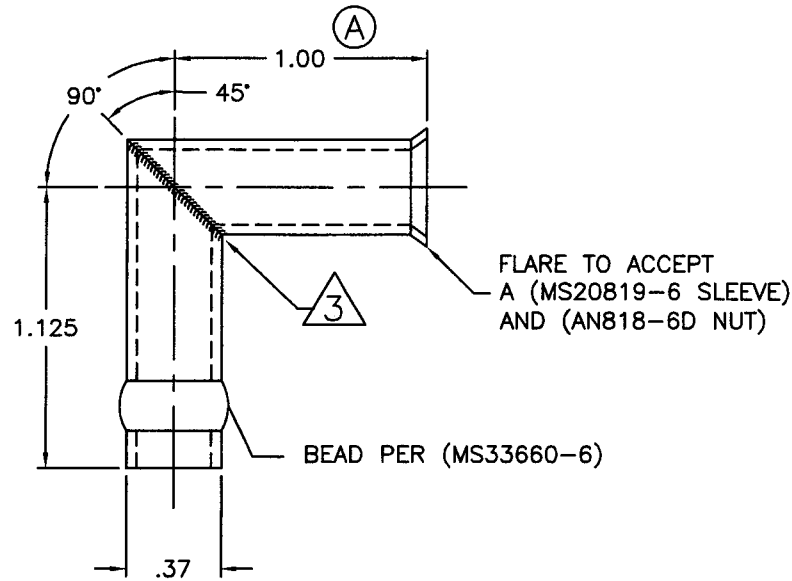
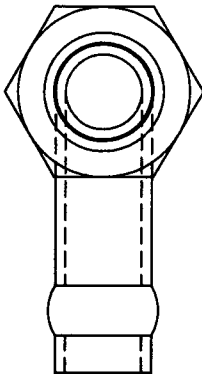
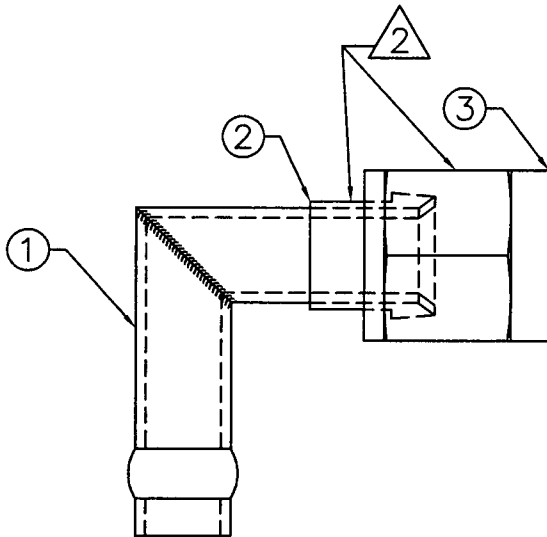


REVISION					
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
A	DNN	6/14/05	INCORP. E.O. A-1: CHG. -003 TUBE LENGTH FROM .812 TO 1.00. MINOR CHANGE - FAR 21.95		



-001 ASSY

-003 TUBE

3. WELD PER MIL-STD-2219 CLASS C.
2. NUT AND SLEEVE MUST BE INSTALLED BEFORE WELDING.
1. FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4003 & 4006.

NOTES:

			1	3	AN818-6D	NUT					
			1	2	MS20819-6D	SLEEVE					
			1	1	-003	TUBE	.3750.D.x2.375LGx.035WALL ALUM.6061-T6 WW-T-700/6F-2				
					-001	ASSY					
					FIND NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE
NO. REQ'D PER ASSY.					LIST OF MATERIAL						
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.					UNLESS OTHERWISE SPECIFIED		DRFTSMN	H. KLUMPP	4/14/98	TITLE DRAIN TUBE	
							CHECK	MARWILL 265-98-43	8/7/98		
							STRESS				
							PROJ. ENGR.				
-001 1 41228-300-007							HEAT TREAT			DWG. SIZE	C
							FINISH	1		SCALE	1:1
							ANGLES ±	1/2		DWG. NO.	41228-301-079
										REV.	A
										Era Helicopters LLC	